



# COST

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Control and Environmental Sustainability - *EuNetAir*

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 **cost**  
EUROPEAN COOPERATION IN SCIENCE AND TECHNOLOGY



# Scientific context and objectives in the Action:

- **Background / Problem statement:**
  - Development of new sensitive and selective gas sensor materials for environmental quality control, public safety issues, medical, automotive applications, air conditioning system setups in aircrafts, spacecrafts, vehicles, houses, etc.
- **Brief reminder of MoU objectives:**
  - Study the sensitivity of nanostructured MO films to harmful gases, e.g.  $\text{NO}_x$ ,  $\text{NO}_2$ ,  $\text{H}_2$ , and VOC's
  - Utilizing grain size and phase transition effects
  - Fabrication of sensors on flexible substrates PET/PEN substrates using printing techniques



# STRUCTURAL CHARACTERIZATION AND GAS SENSING PROPERTIES OF VANADIUM OXIDE THIN FILMS

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# 1. Background

- Pulsed laser deposition (PLD) is a versatile deposition method for electroceramic thin films (e.g. PZT,  $\text{WO}_3$ ).
- Vanadium oxides ( $\text{VO}_2$ ,  $\text{V}_2\text{O}_5$  etc.) is an interesting material group used in different types of applications.
- Nanostructures of  $\text{V}_2\text{O}_5$  has been shown to be very sensitive material for ammonia ( $\text{NH}_3$ ) sensing.<sup>[1]</sup>
- The metal-insulator transition of  $\text{VO}_2$  has been studied for optical switching.<sup>[2]</sup>
- Vanadium oxide nanotubes ( $\text{VO}_x$ -NT) have been studied as a possible electrode material for  $\text{Li}^+$  batteries.<sup>[3]</sup>
- Here we present some new structural and gas sensing studies of vanadium oxide thin films deposited by PLD

1) Modafferi et al., Sens. Act. B 163 (2012) 61-68.

2) Beteille et al., J. Sol-Gel. Sci. Technol. 13 (1998) 915-921.

3) Nordlinder et al., Chem. Mater. 15 (2003) 3227-3232.

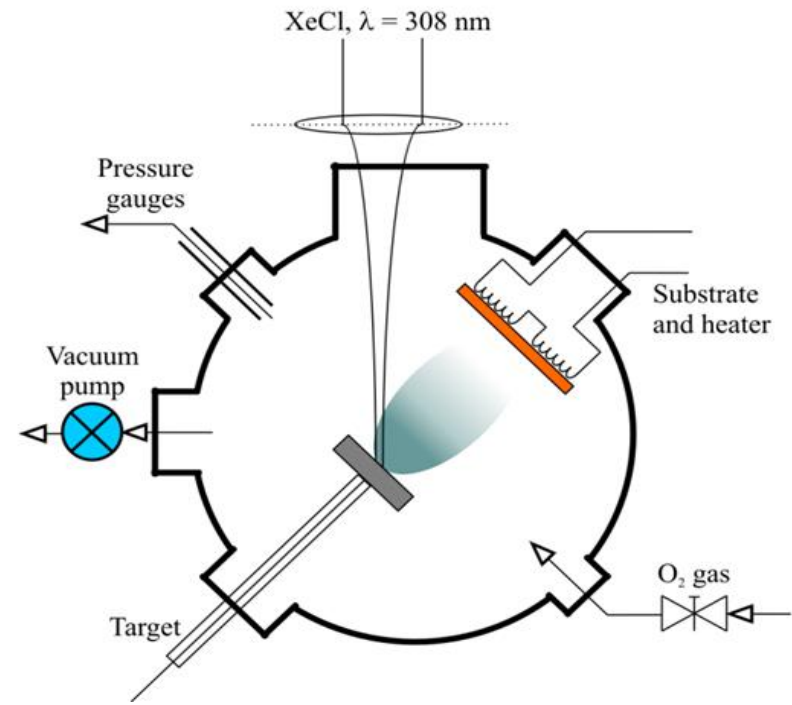


## 2. Pulsed Laser Deposition of $\text{VO}_x$ Thin Films

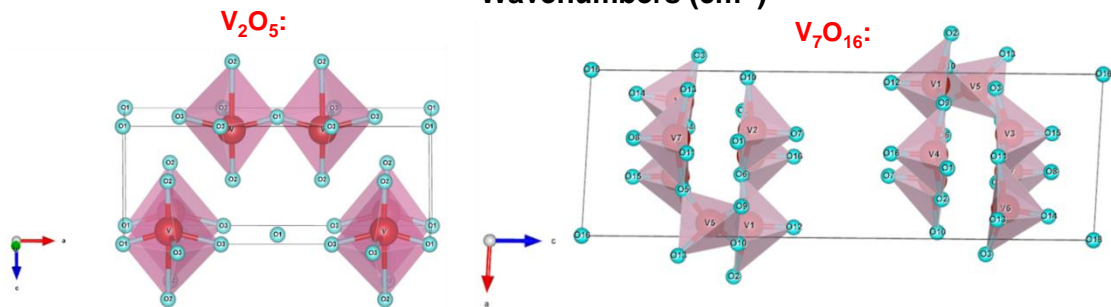
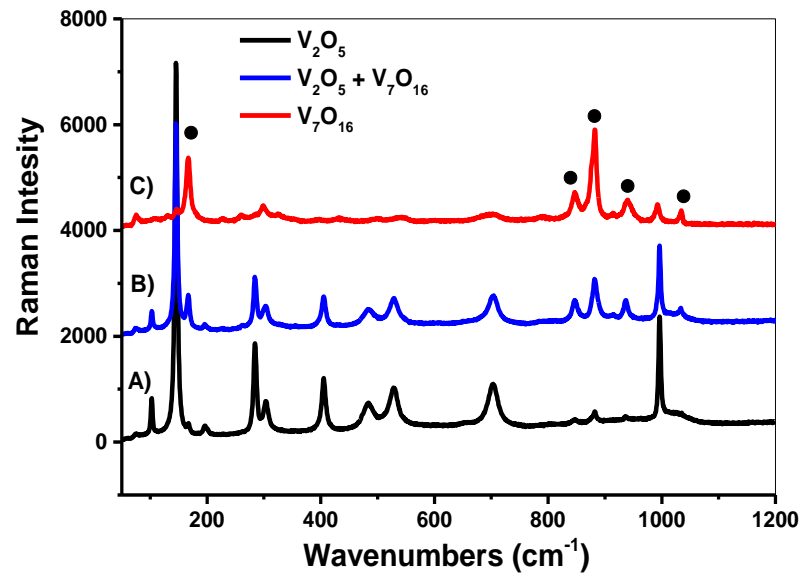
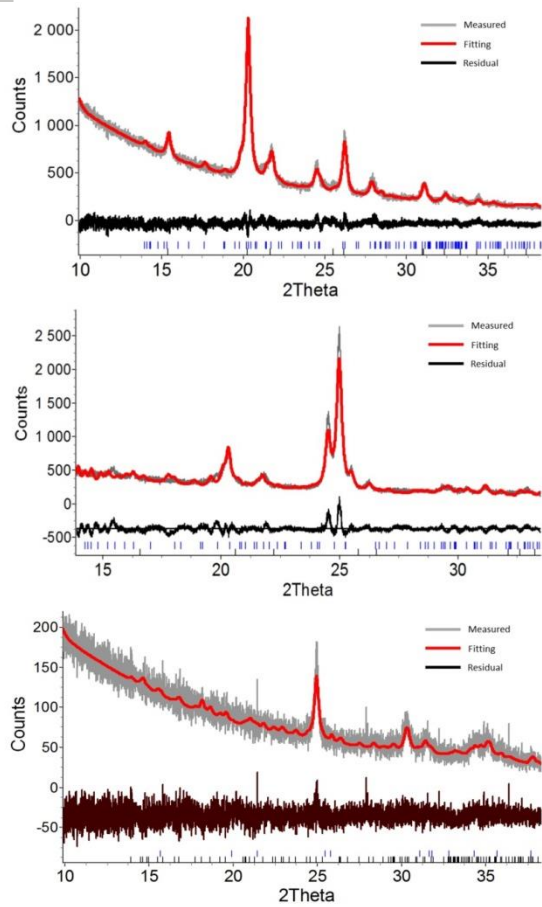
Pulsed laser deposition with different deposition parameters were used to manufacture vanadium oxide thin films on sapphire and silicon substrates from a pure ceramic  $\text{V}_2\text{O}_5$  target:

In PLD deposition many different deposition parameters can be altered to control the film structure, for example:

- The substrate T
- Gas partial pressure in the chamber
- Laser pulse density



# 3. Characterization of the thin films (1/6)



## XRD and Raman spectroscopy results:

-Raman spectroscopy and X-ray diffraction together with Rietveld refinement showed the existence of two phases in the thin films: orthorhombic V<sub>2</sub>O<sub>5</sub> phase and triclinic V<sub>7</sub>O<sub>16</sub> phase

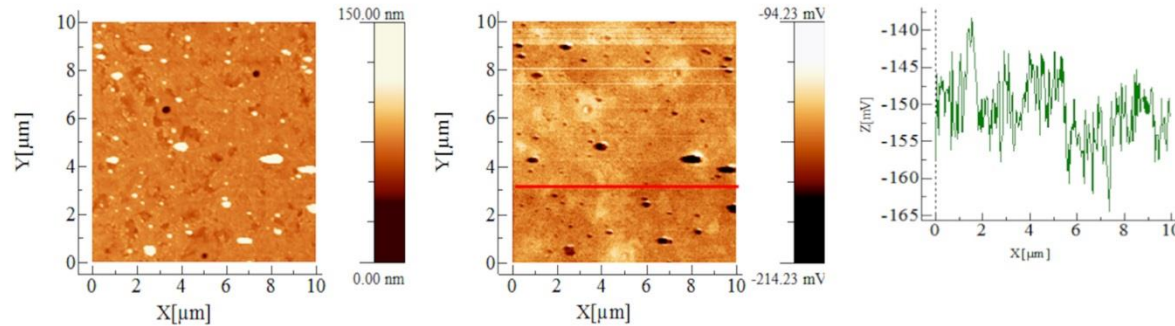
-To our knowledge, this is the first time V<sub>7</sub>O<sub>16</sub> phase has been shown to exist in solid-state thin-film form



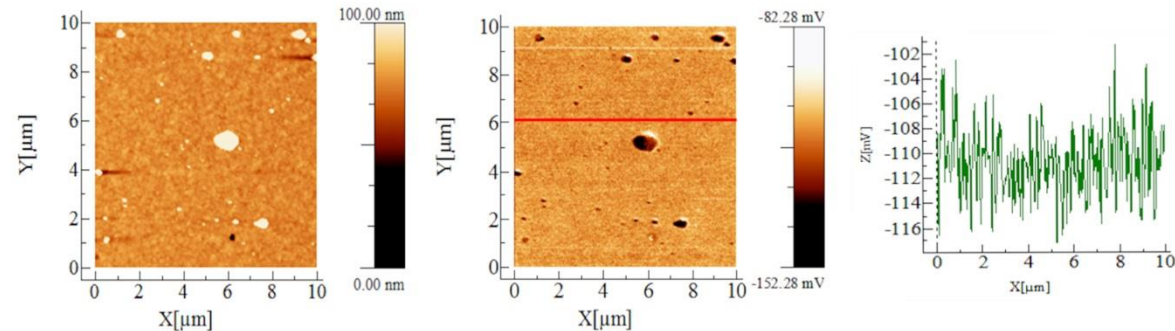


# 3. Characterization of the thin films (2/6)

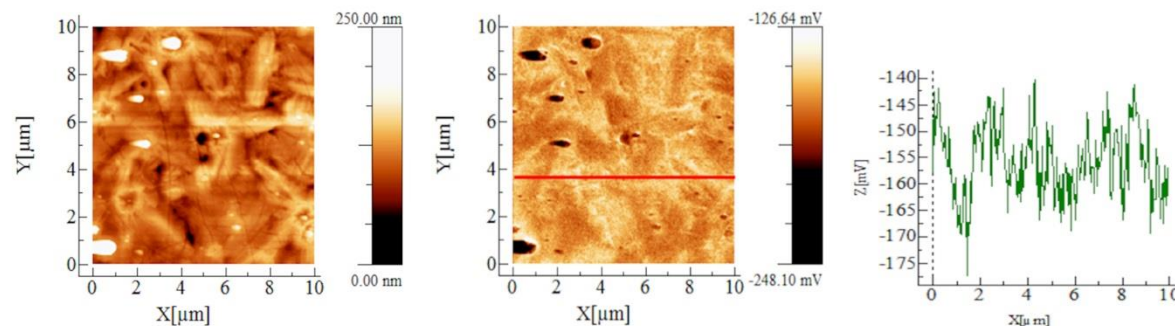
a)  $V_2O_5$ :



b)  $V_7O_{16}$ :



c) Mixed phase:



## AFM results:

- Films **a)** and **c)** showed a quite smooth surface morphology
- Film **b)** had an interesting tubular like surface and the roughest surface morphology
- All the sample surfaces had particulate droplets from the PLD on them (white spots)
- The surface potential ( $\Delta\Phi$  of tip and film surface) proved to be different in the two phases by  $\Delta\Phi \sim 40$  meV
- In films **a)** and **c)** (major  $V_2O_5$  and major  $V_7O_{16}$ ) the surface potential value was relatively flat over the whole surface area
- In mixed-phase film **b)**, the surface potential value varied strongly with surface morphology and phase structures with different work functions

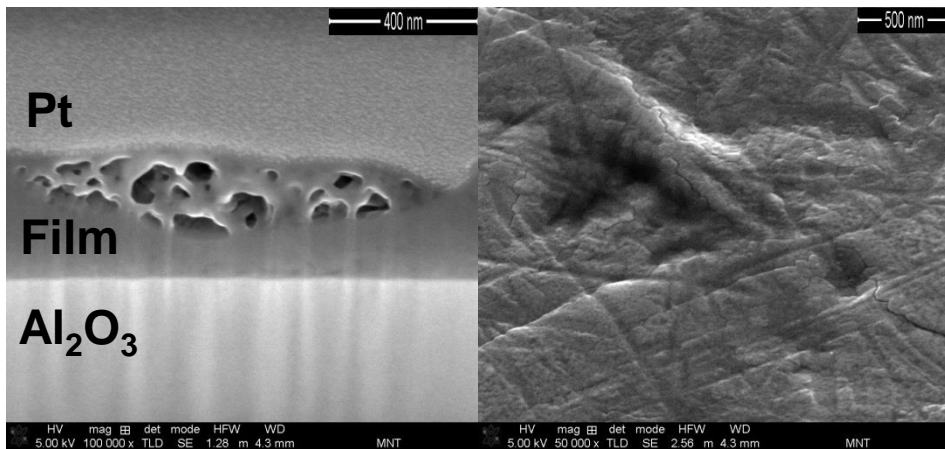




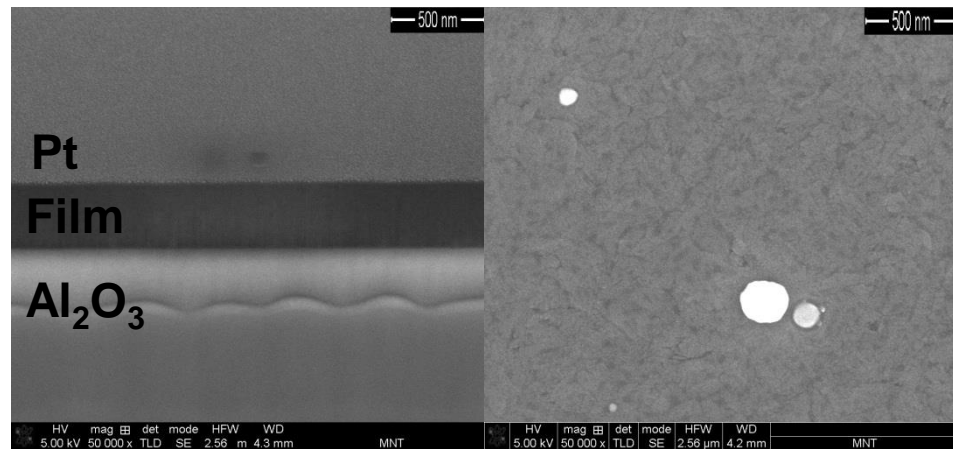
# 3. Characterization of the thin films (3/6)

Scanning electron microscopy (SEM) results:

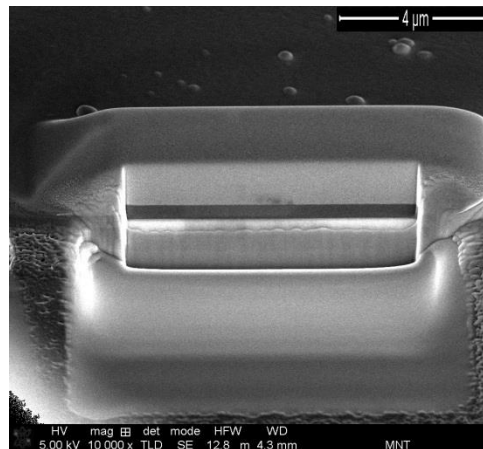
Mixed phase:



V<sub>7</sub>O<sub>16</sub>:



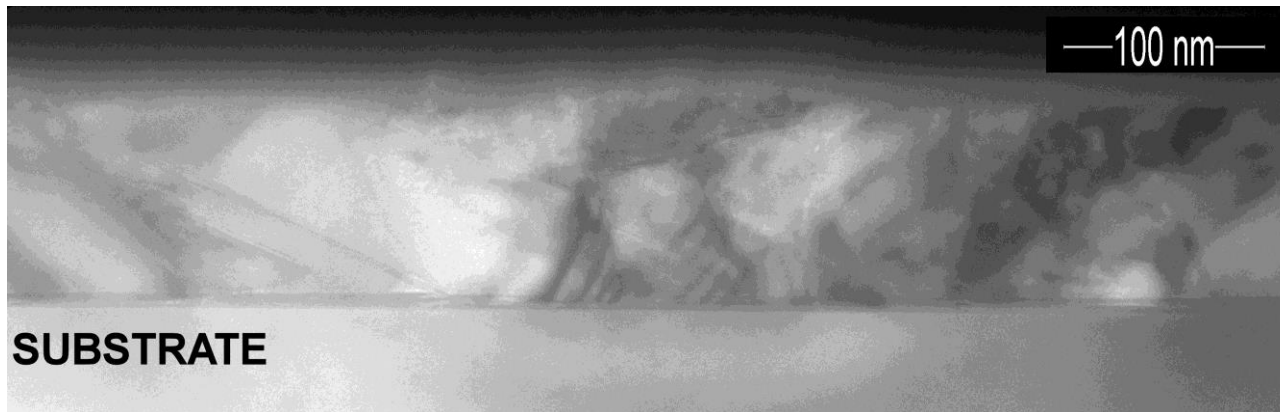
The SEM of focused ion beam etching (FIB) device was used to make the measurements



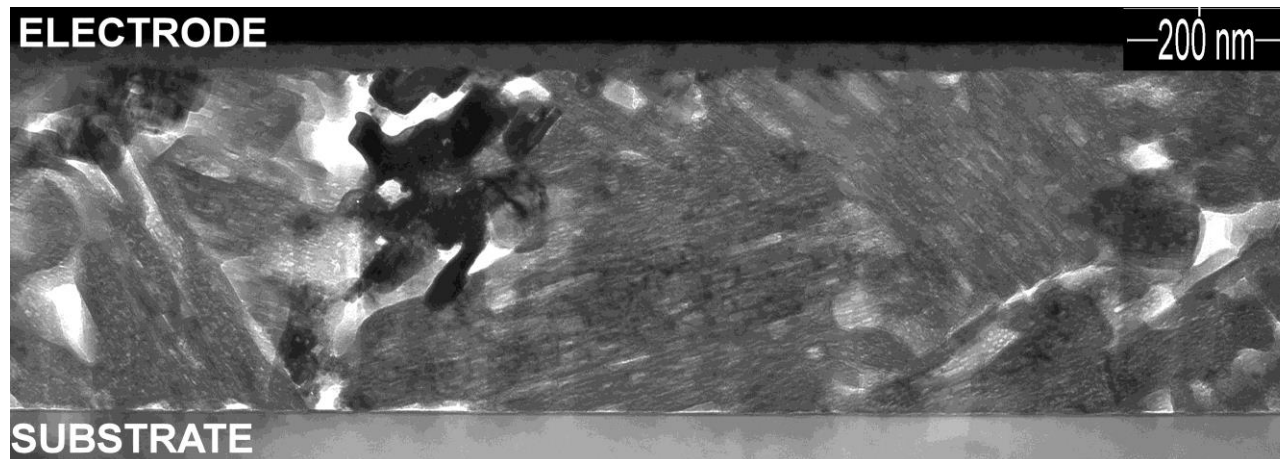
### 3. Characterization of the thin films (4/6)

Transmission electron microscopy (TEM) results:

$V_2O_5$ :



Mixed phase:



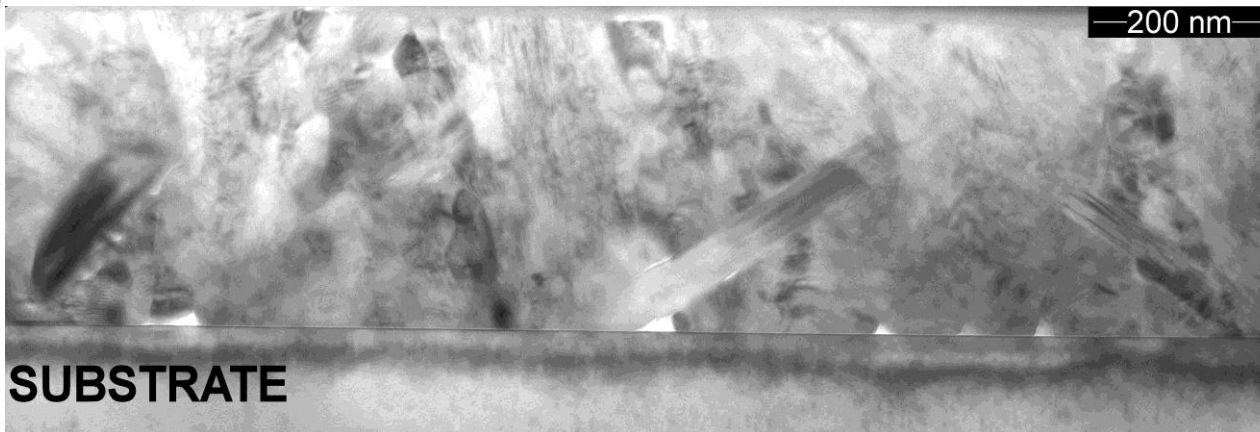
- Both films showed polycrystalline microstructure
- Film with a pure  $V_2O_5$  phase had a more dense structure, film with mixed phases showed more porous structure, confirming the results already seen in SEM
- Especially mixed phase samples showed tubular-like structures in the films



# 3. Characterization of the thin films (5/6)

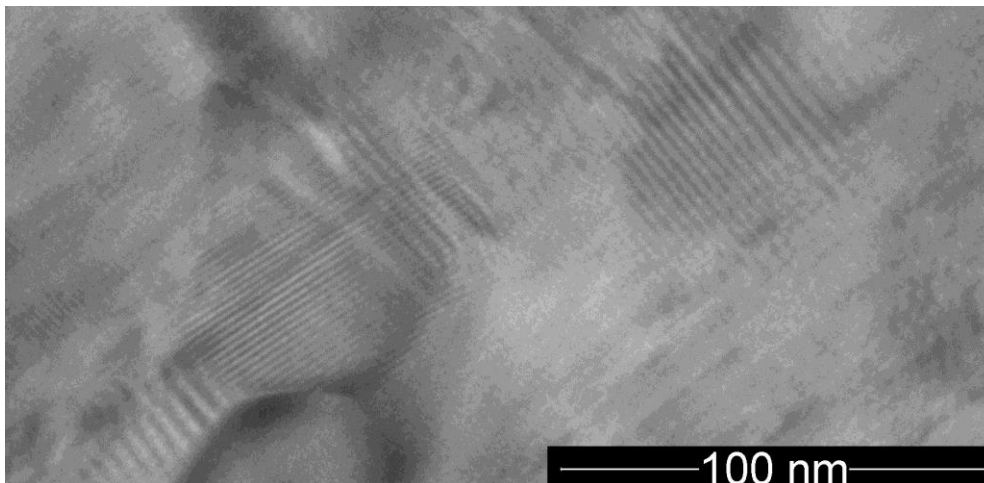
Transmission electron microscopy (TEM) results:

$V_7O_{16}$ :



- Film with major  $V_7O_{16}$  phase showed also a dense structure, as seen in SEM studies, as well
- The existence of a tubular-like structure is more clear in this films, hence the tubular-like structures are believed to be a result of the existence of  $V_7O_{16}$  phase in the film crystal structure!!

Close-up:



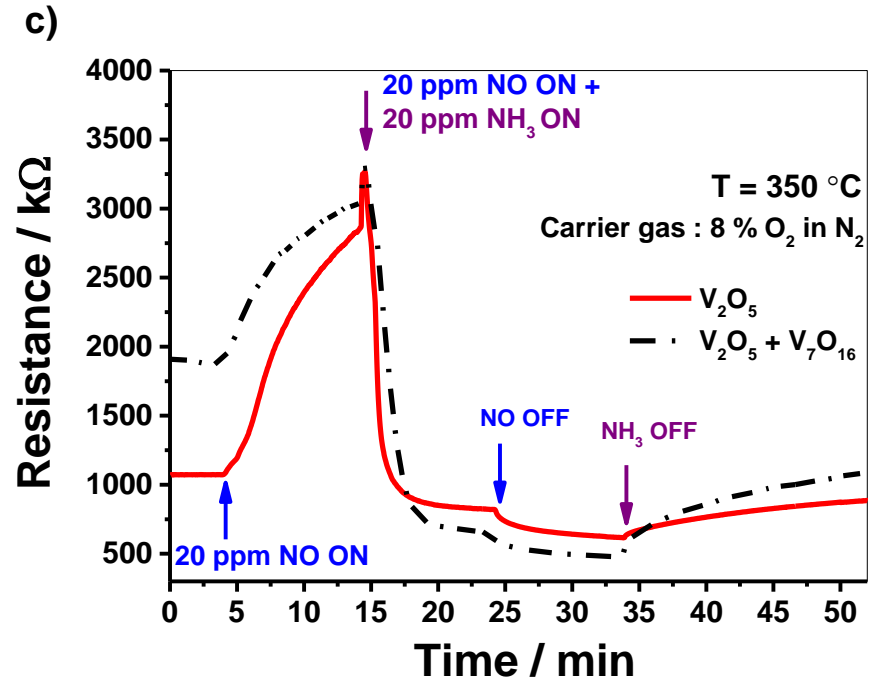
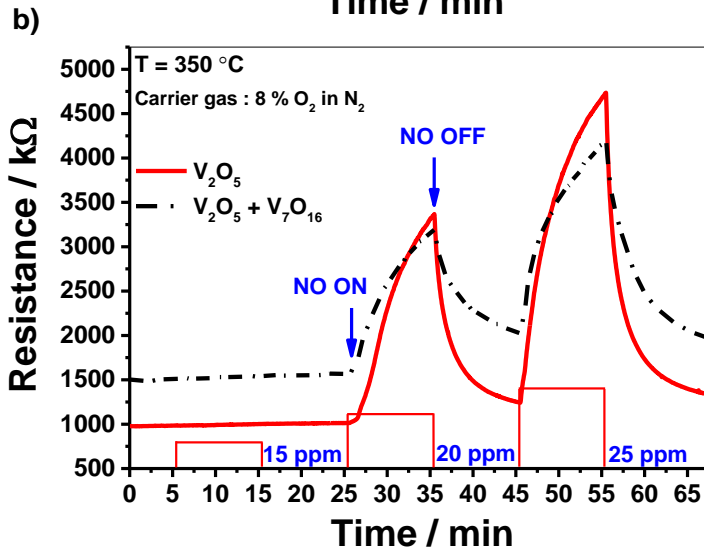
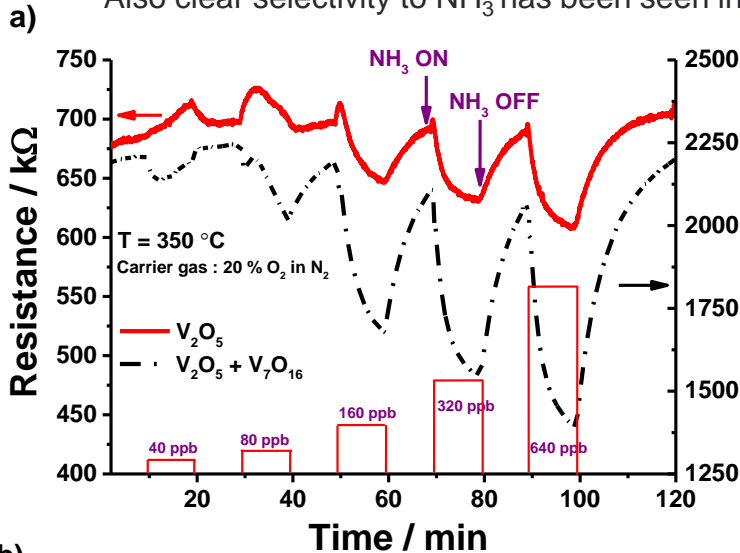
- Also, the two phases with different crystal structures could be clearly distinguished from the TEM images of film with a major  $V_7O_{16}$  phase



# 3. Characterization of the thin films (6/6)

Gas sensing examples of vanadium oxide thin films:

- The thin films have proven to be highly sensitive to ammonia gas ( $\text{NH}_3$ ); a reducing response was seen already at ppb level!
- Also clear selectivity to  $\text{NH}_3$  has been seen in presence of NO





## 4. Summary

- PLD fabricated vanadium oxide thin films were studied
- Raman spectroscopy and XRD studies together with Rietveld refinement showed existence of two phases in the films; orthorombic  $V_2O_5$  and triclinic  $V_7O_{16}$
- AFM surface morphology studies showed that films with either a strong  $V_2O_5$  or  $V_7O_{16}$  phase had smoother surface than the film with a more mixed phase structure
- The surface potential studies proved the existence of two different work functions of the two different phases in the film surfaces
- SEM and TEM studies showed that the mixed phase film had much more porous microstructure than the films with more uniform phase structure
- In TEM studies interesting tubular-like structures were noticed in the films
- The films were shown to be sensitive to  $NH_3$  already at ppb level



## Suggested **R&I Needs** for future research to Action WGs/SIGs General Assembly

- **Research directions as PRIORITIES:**
- Development of mixed-phase structures of MO's for gas sensing applications!
- Development of fabrication methods of  $\text{WO}_3$ ,  $\text{V}_2\text{O}_5$ ,  $\text{VO}_2$ , etc. nanostructures and nanoparticles in various conditions: high-temperature - RT, fabrication in liquids, etc.
- Detailed structural characterization and physics of gas sensing mechanism.
- Utilization of phase transition effects in gas sensing process.
- Integration into low-cost mass-production processes, e.g. ink-jet printing, GASFET's etc.

