

European Network on New Sensing Technologies for Air Pollution Control and Environmental Sustainability - *EuNetAir*

COST Action TD1105

WGs and MC Meeting at ISTANBUL, 3-5 December 2014

Action Start date: 01/07/2012 - Action End date: 30/06/2016

Year 3: 1 July 2014 - 30 June 2015 (*Ongoing Action*)

MSP for Air Quality in Building Technology Applications



Project No: 611887



SIEMENS

Oliver von Sicard

Anton Köck

Function in the Action: Invited Expert

Siemens AG / Germany

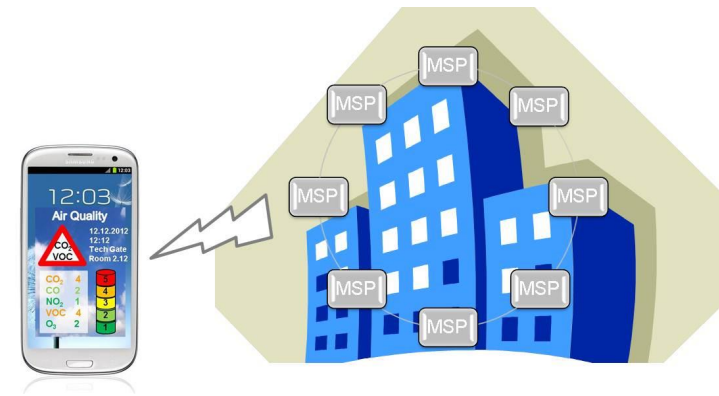
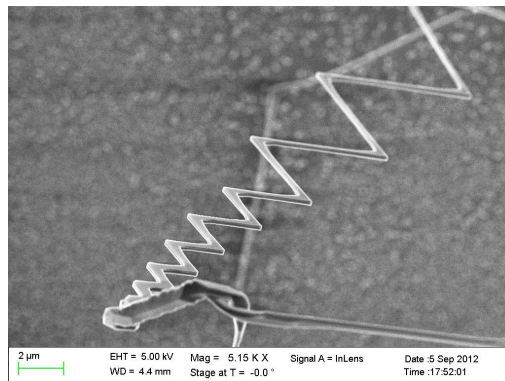


 **cost**
EUROPEAN COOPERATION IN SCIENCE AND TECHNOLOGY

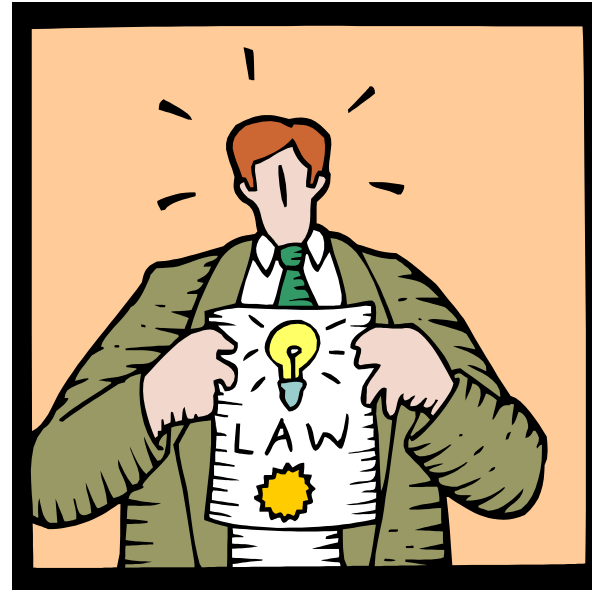


Outline

- Building Technology Applications
- HVAC
- MSP Project overview
- MSP-specific KETs
- Summary&Outlook



What drives building technology industry?



- Benefit for the customer
- Unique selling point / being better than the competition
- Save energy
- Save maintenance costs / total lifecycle costs
- Fulfill domestic & international laws

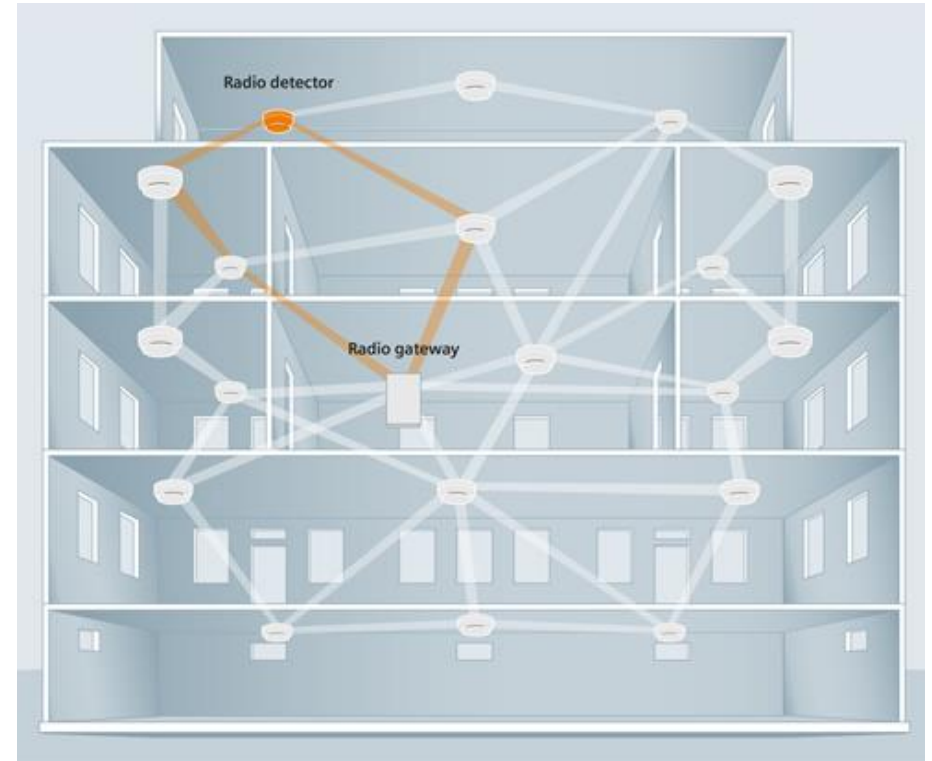
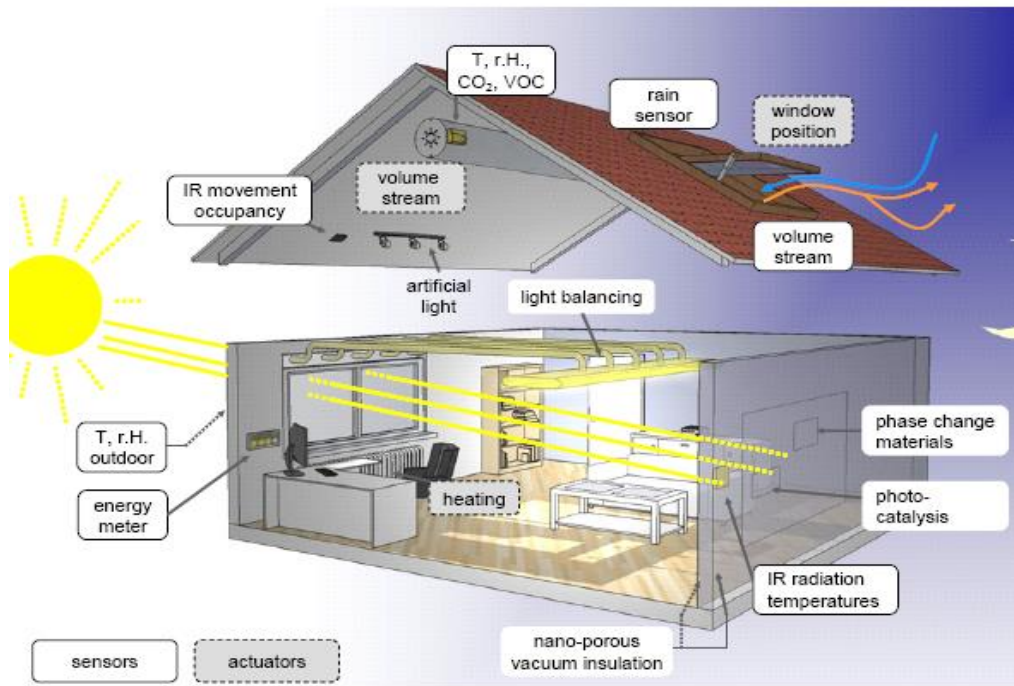


Industry is driven by money and regulations

EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Application fields in buildings

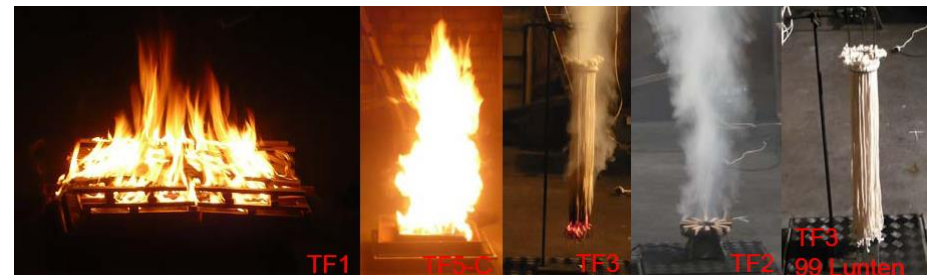
Building Automation and Fire detection



Both applications require:

- low cost / low power / small size
- reliable / stable (long term)

...Sensors



Energy Consumption of buildings

Energy used for Heating Ventilation Air Conditioning (HVAC) makes up 20% of total energy consumption in Europe

40%

of European energy consumption used in buildings

50%

of energy requirements relate to heating / cooling

60%

of Europe's building stock is over 25 years old

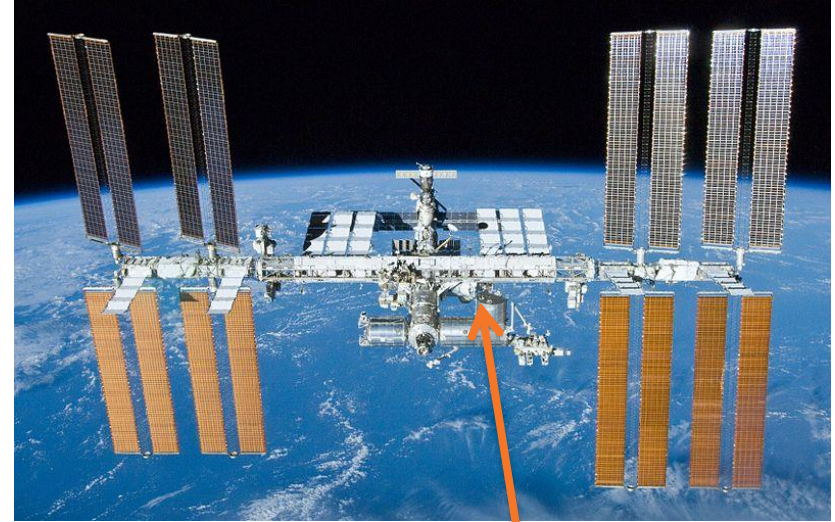
**Huge potential for energy savings
if technologies are applied properly.**

Outdoor Environmental Monitoring (OEM)

A building is no sealed bubble

Filters in HVAC systems filter out particles, but not gas molecules

→ Maintenance costs for filters increase when filtering strongly polluted air



Source: Nasa

Non-standard building with non-standard ventilation

When would you open the window?

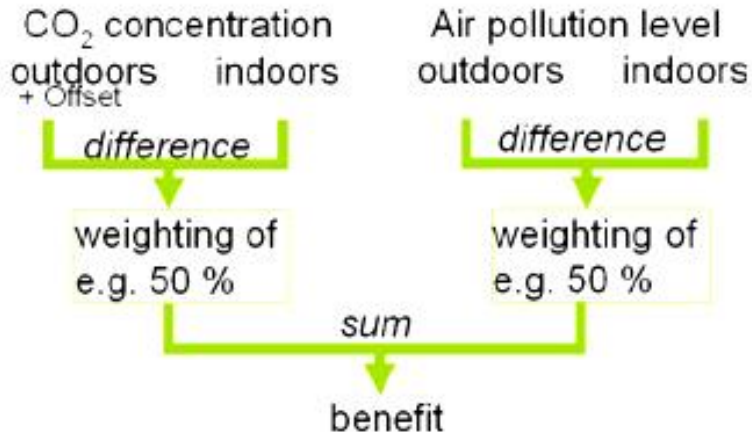


Author: Bobak Haeri, wikimedia commons; (CC BY-SA 2.5)

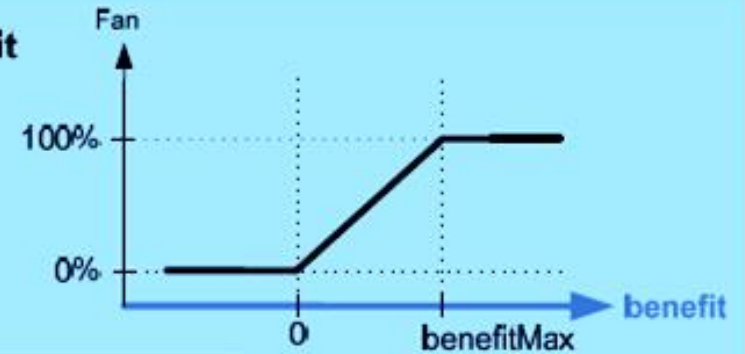
OEM for HVAC → makes a lot of sense

New Strategies for HVAC

Ventilation control strategy “max benefit”



Strategy: maxBenefit



$$Y_{ctr, Fan} = 100\% \cdot \frac{benefit}{benefitMax}$$

$$f_{CO2} = \frac{Score_{CO2}}{Score_{CO2} + Score_{Pollut}}$$

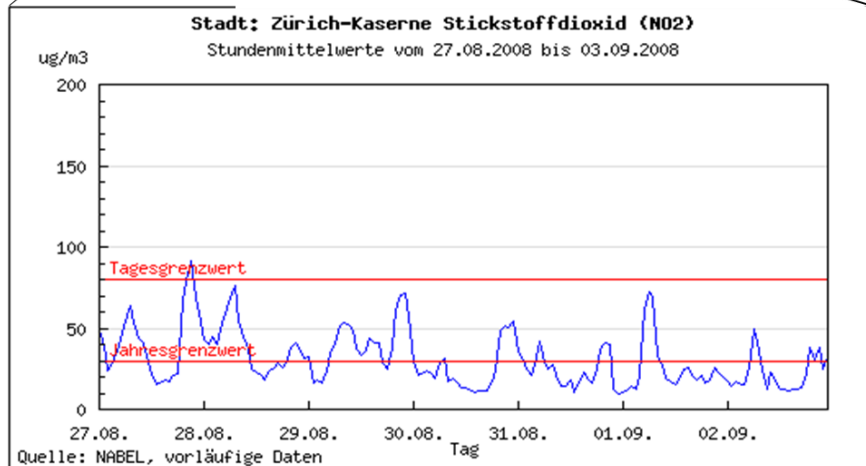
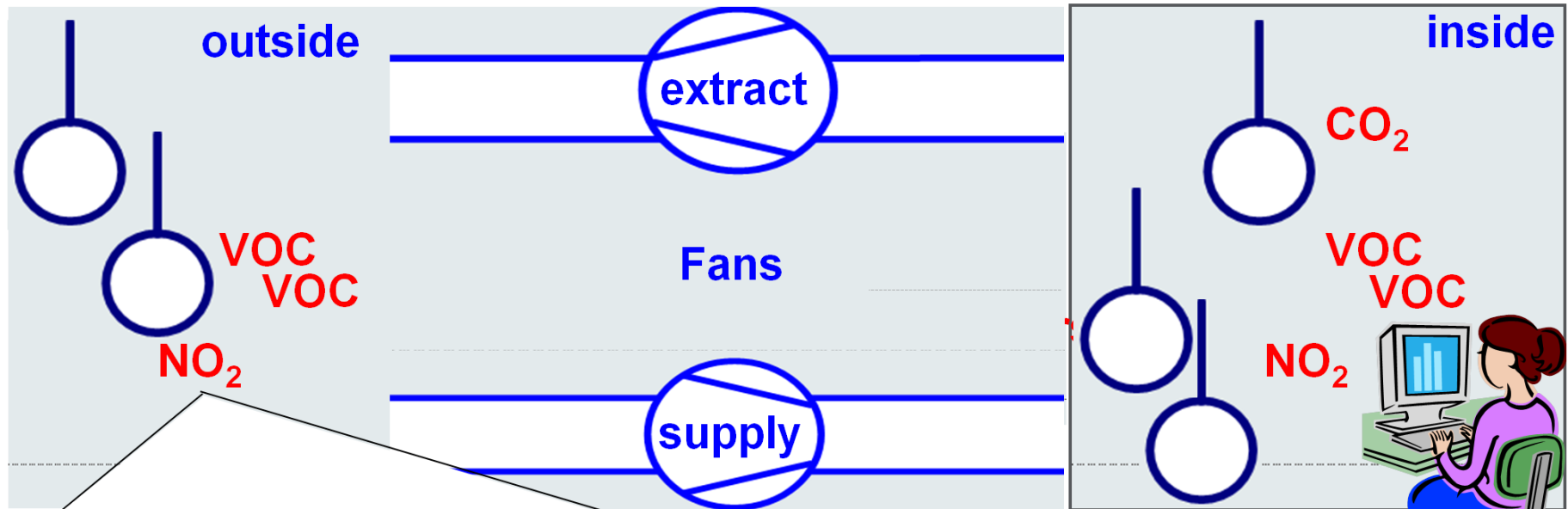
$$benefit_{CO2} = \max\left(\frac{CO2Concentration_{in} - (CO2Concentration_{out} + CO2Offset)}{CO2Limit}, 0\right)$$

$$benefit_{Poll} = \frac{1}{\sum W_i} \cdot \sum \left(\frac{W_i \cdot (PolConcentration_{out,i} - PolConcentration_{in,i})}{PolLimit_i} \right)$$

$$benefit = f_{CO2} \cdot benefit_{CO2} + (1 - f_{CO2}) \cdot benefit_{Poll}$$

Source: ClearUp

Indoor air quality and OEM for HVAC



Simple Rules...

- 1) Check outside air quality
- 2) Switch on ventilation only when outside air is clean

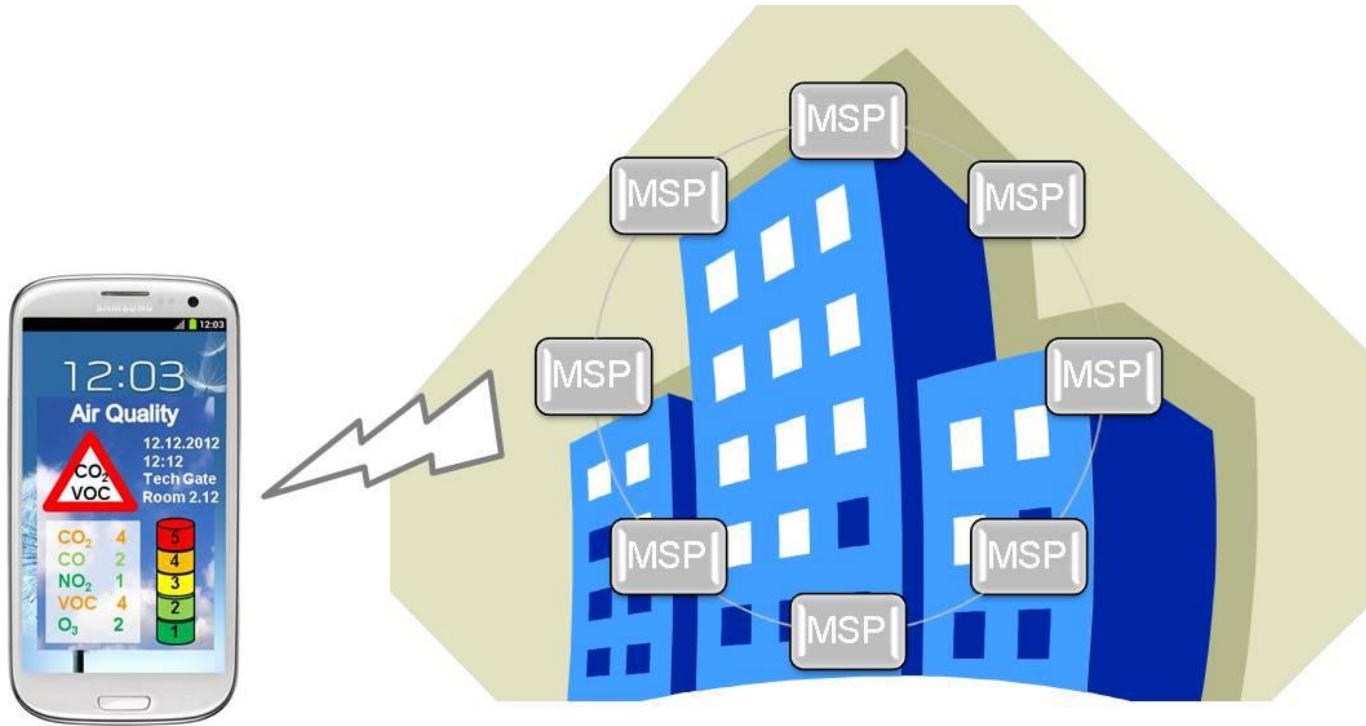
... need reliable sensors

MSP Project

Multi Sensor Platform for Smart Building Management

Industry needs sensors!

→ MSP is targeting that need!



Information and Communication Technologies ICT
FP7-ICT-2013-10

MSP Project

Target Parameters for Indoor & Outdoor Air Quality



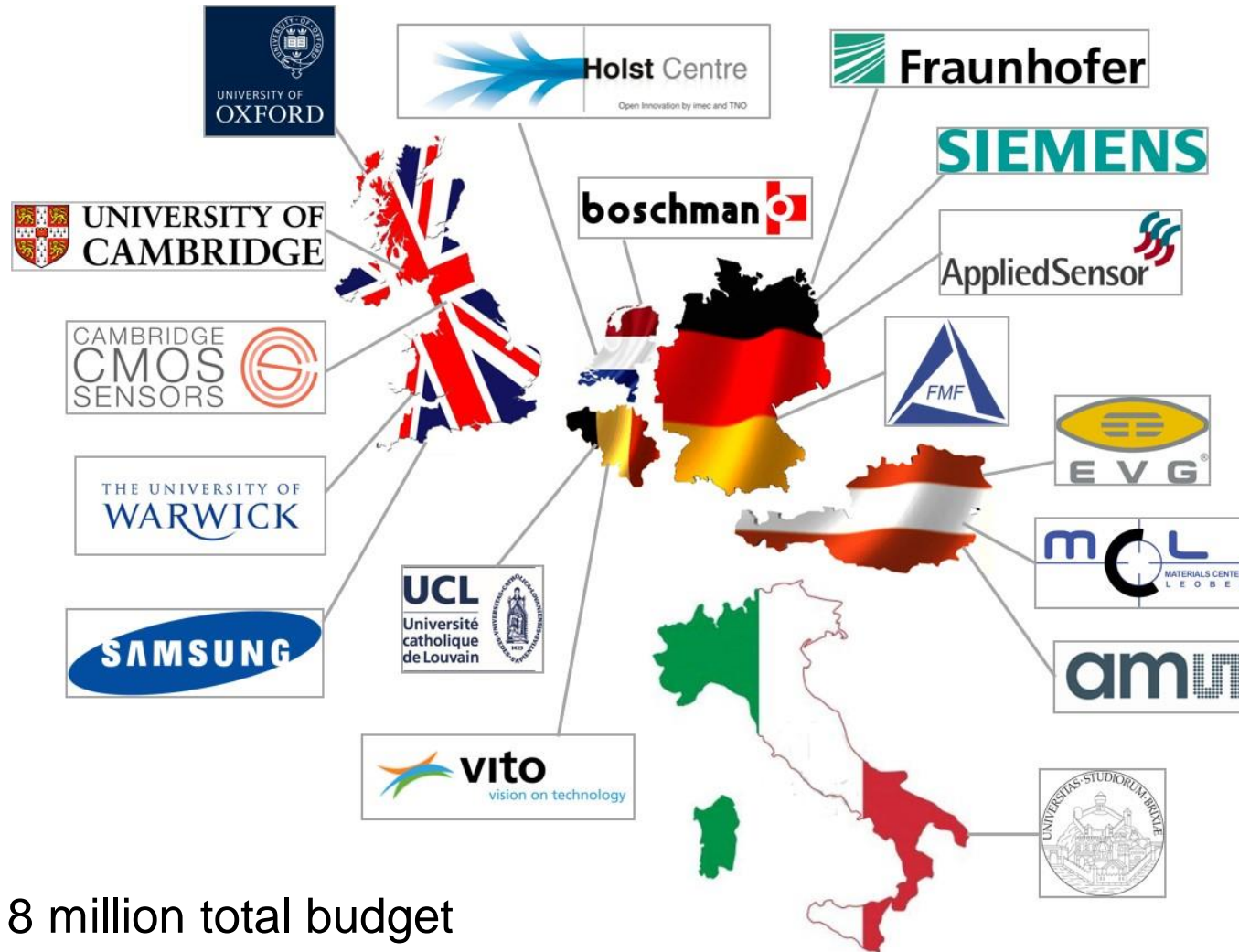
Indoors
CO, CO₂, VOCs, PM



Outdoors
NO₂, O₃, CO, PM₁₀, PM_{2.5}, UFPs

MSP Project

Consortium of 17 partners from 6 countries

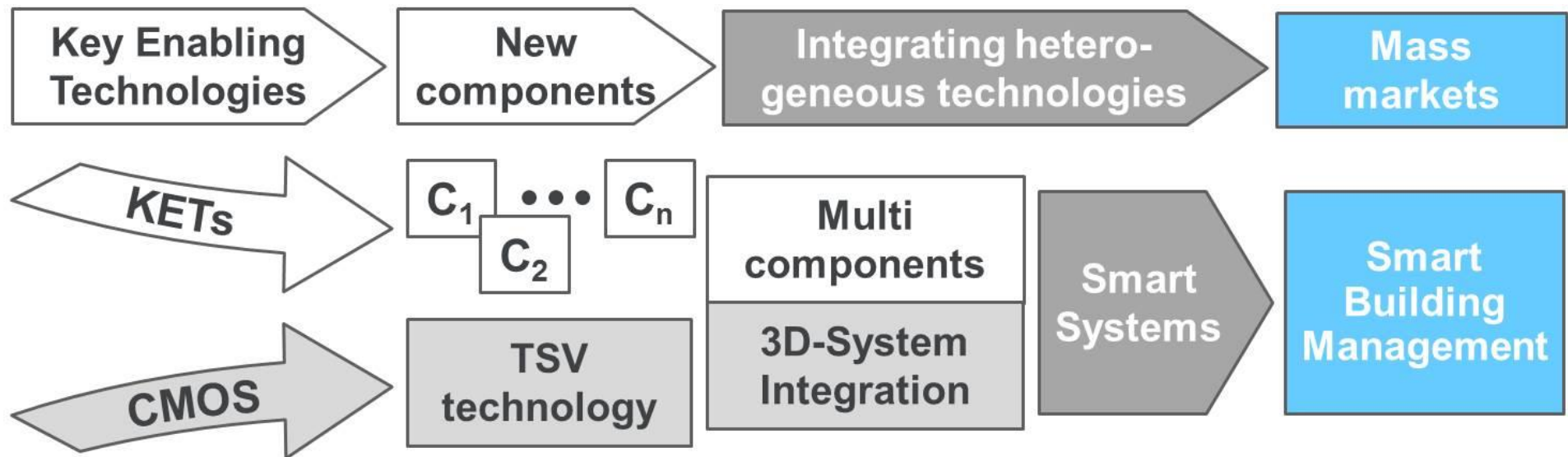


3 years, €18 million total budget

MSP Project

Concept & Objectives

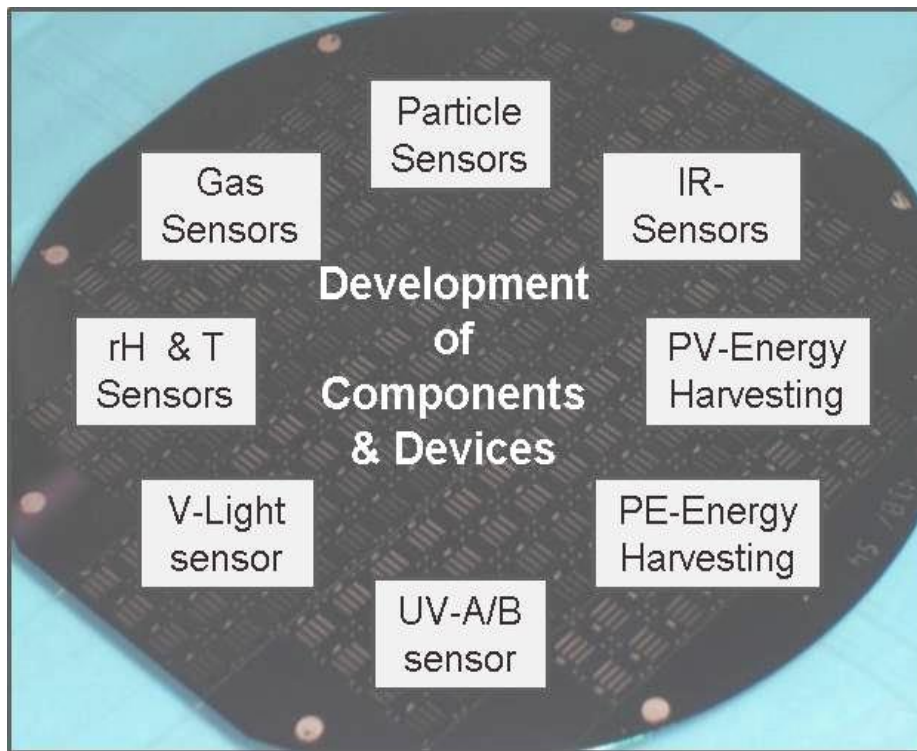
- CMOS technology as sound foundation to ensure cost efficient mass fabrication
- Take-up of Key Enabling Technologies for new components and devices
- Integrating heterogeneous technologies for realization of smart systems



MSP Project

Concept & Objectives

- Development of novel components & devices as „tool-box“ for 3D-system integration



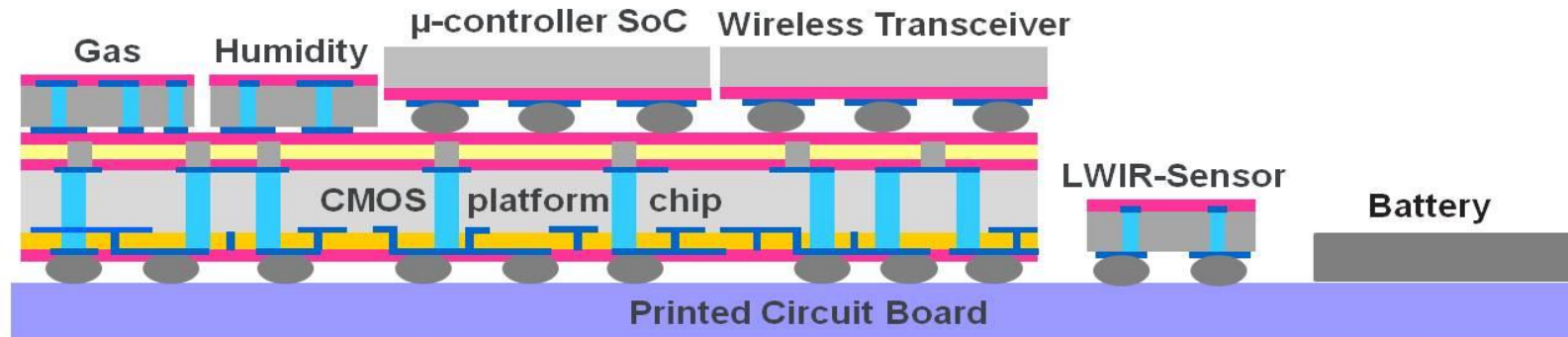
- Gas sensors and rH-sensor based on SnO_2 , CuO, ZnO, WO_3 , ...-NWs, (bi)metallic NPs, Graphene, CNTs, & AlGaIn/GaN
- Thin film bulk resonator (FBAR) particle sensor
- Thermopile IR-sensors
- Photovoltaic energy harvester with interdigitated Back contact (IBC) structure
- Piezoelectric energy harvester based on ZnO-NWs and PVDF films
- SiC- and ZnO-NW based UV-A/B sensor

MSP Project

3D-Integration of sensor components



- Platform chip as basic “LEGO™” building block for 3D-integration of MSP Multi Sensor Systems
- Development of processes and technologies for 3D-integration of sensors and devices
- “Other than CMOS compatible materials” (GaN, CNTs,...)



MSP Device for Smart Building Management

GA no: 611887

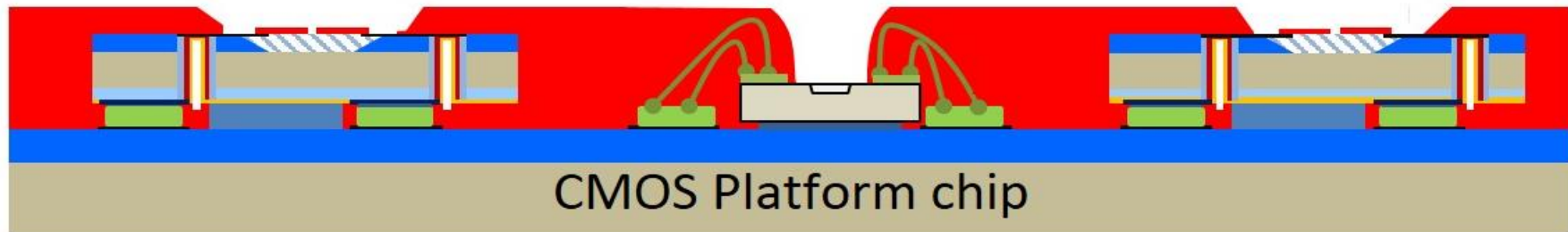
MSP Project

Achievements after first year



- We have moved from ppt.-presentation to real devices !

3D-integrated MSP demonstrator device



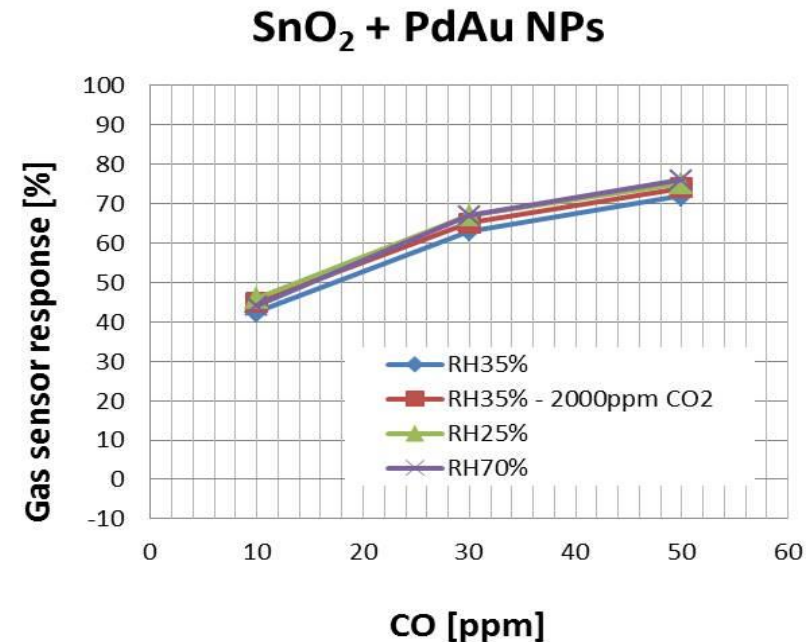
MSP-specific KETs

Nanotechnology as key enabling technology



Examples

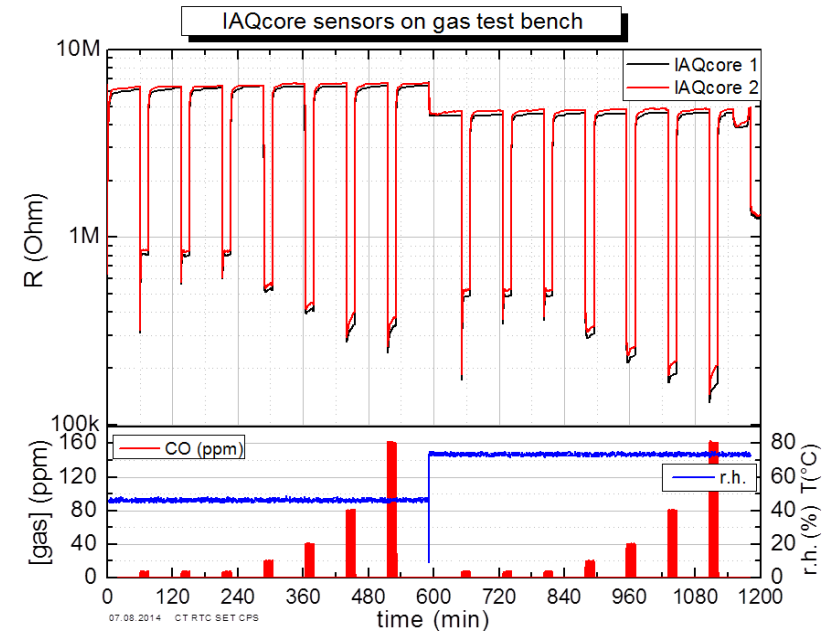
- AppliedSensor (APPS): SnO₂ film
- Material Center Leoben: SnO₂ thin film + (SnO₂, CuO, ZnO)-NWs
- IMEC: GaN/AlGaN
- Uni Cambridge: Graphene & CNTs
- ALU-FR: (bi)metallic Nanoparticles
- Uni Brescia: SnO₂, CuO, ZnO, RuO-NWs
- Uni Oxford: piezo-electric energy harvester



MSP-specific KETs

Applies Sensor SnO₂ film

- fast and strong response to CO → even to low concentrations (10ppm CO)
- Very small influence of r.h. on the sensitivity
- good comparability between different sensors of the same type
- Sensors commercially available!
- Hotplate used as „platform“ for innovative layer developments (NWs, NPs...)

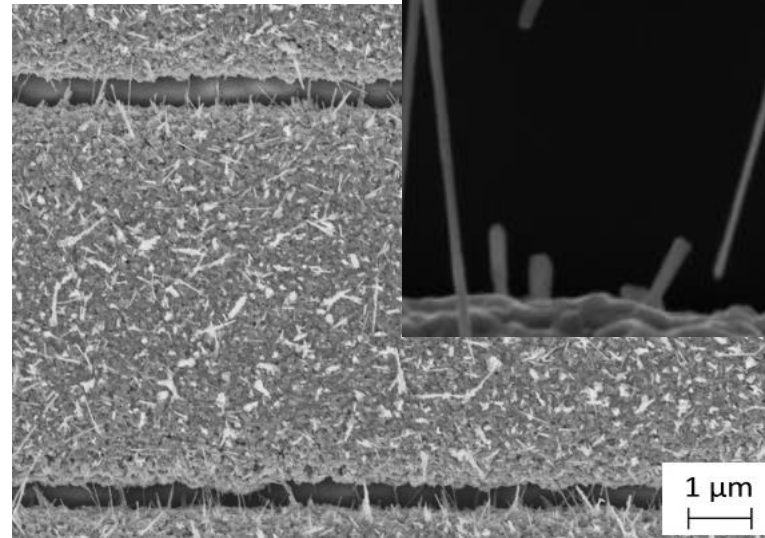
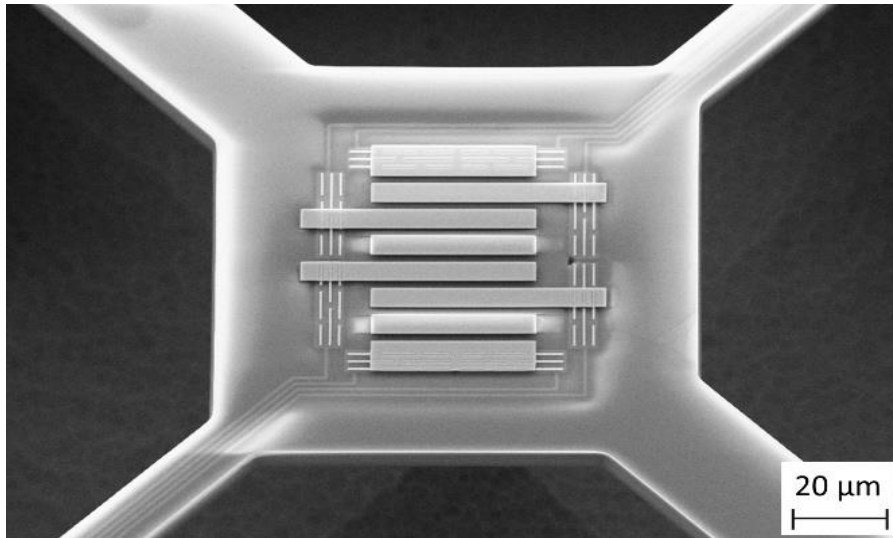


Response to CO at different humidities

MSP-specific KETs

Material Center Leoben: SnO₂ film & NWs

- CuO-NW gas sensor on AMS CMOS μ -hotplate



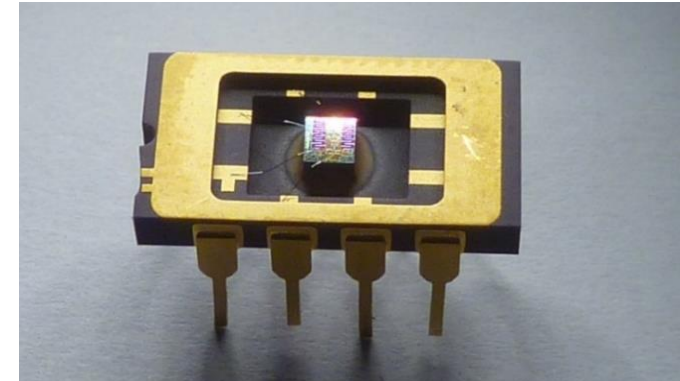
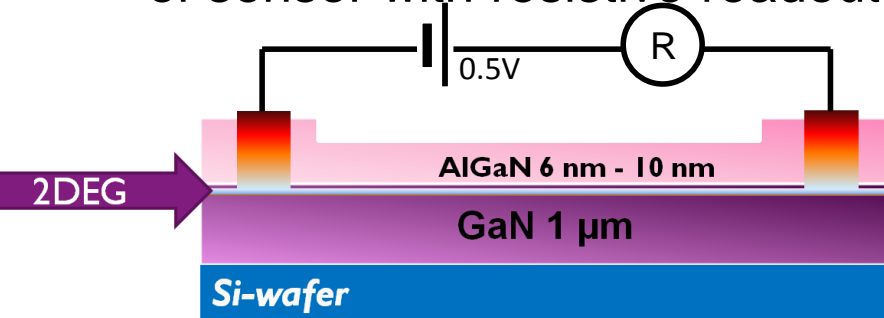
Copper-Oxide nanowires grown on μ -hotplate from MCL

Receipe: 500 nm Cu on CMOS - Gap 2 μm + Thermal oxidation process on CMOS μhp + 350°C for 1h in air (< 400°C!)

MSP-specific KETs

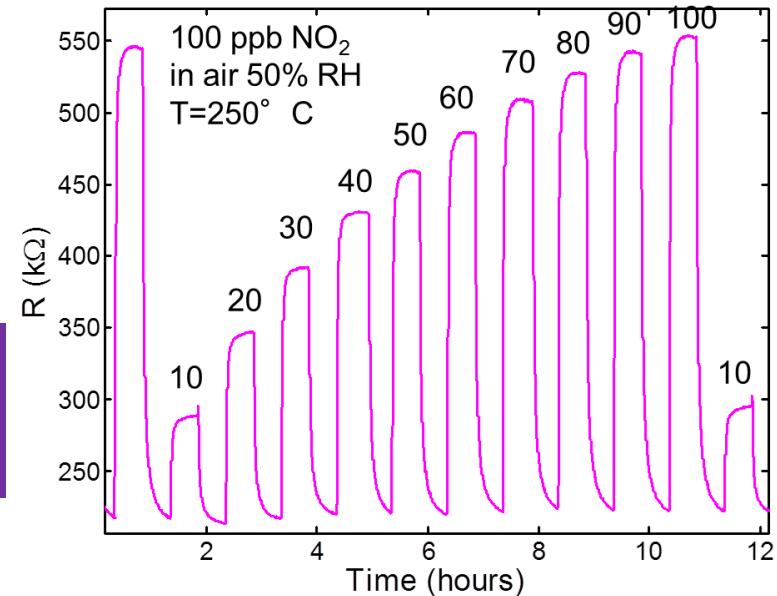
IMEC: GaN/AIGaN

- AlGaN/GaN heterostructure-based devices can be used as an adsorptive-type of sensor with resistive readout



High NO₂ sensitivity with power HEMT based sensors ; Response and recovery times < 2 min at 300°C

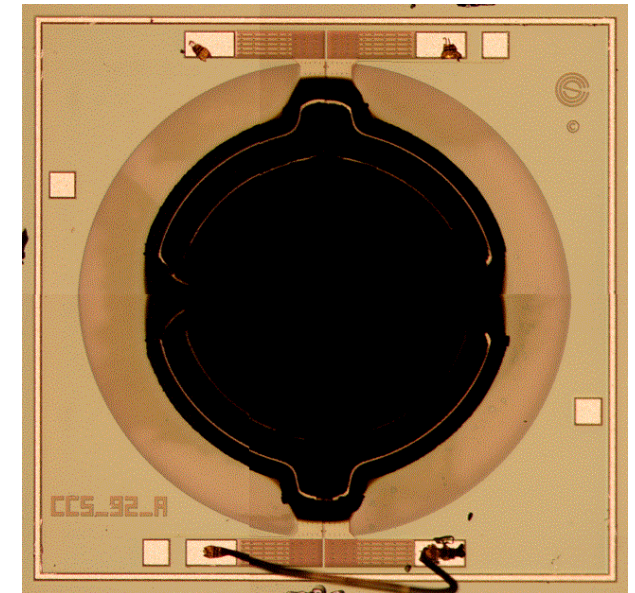
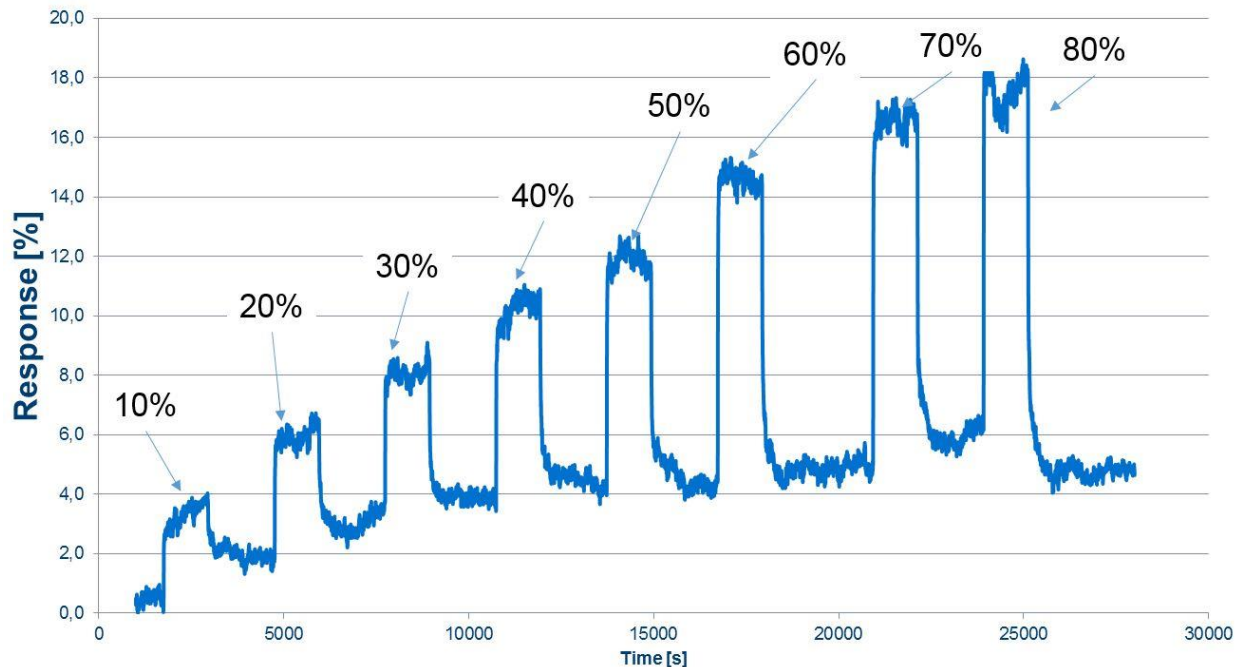
WHO Guideline values NO₂:
20 ppb annual mean
100 ppb 1-hour mean



MSP-specific KETs

Uni Cambridge: Graphene based rh. sensor

- UCAM characterized their preliminary graphene based rH sensor and has been able to demonstrate rH-sensitivity

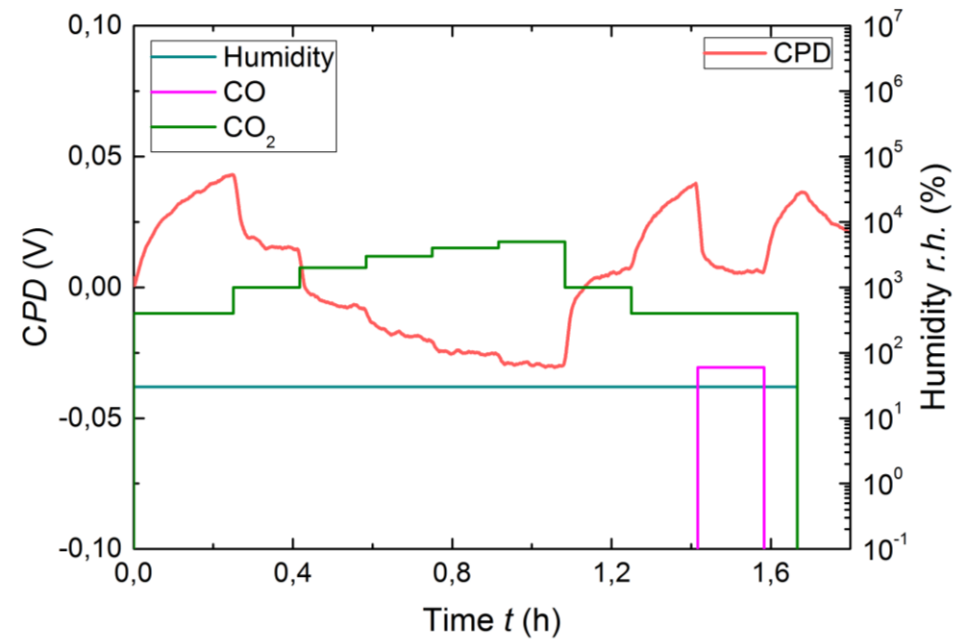
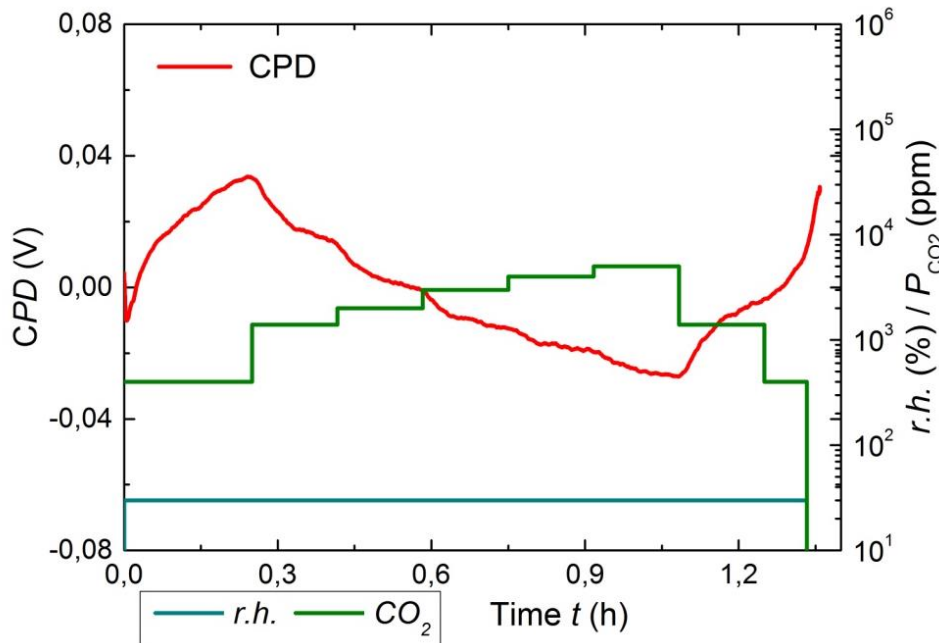


Response of a graphene based gas sensor to humidity at room temperature

MSP-specific KETs

Uni Freiburg: NP-based sensors

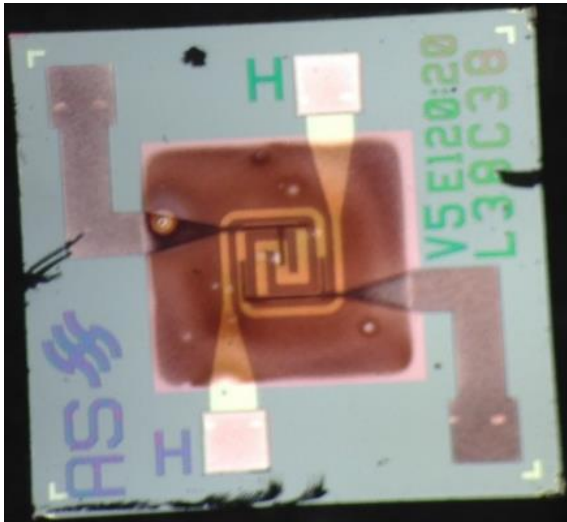
- Development of CeO₂- and CuO-NP based sensing layers for CO₂ detection
- A first characterization of the material response using Kelvin probe set-up.



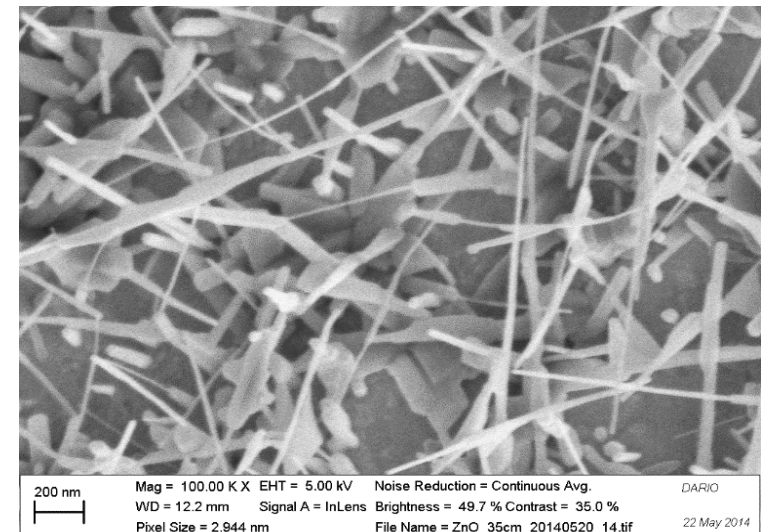
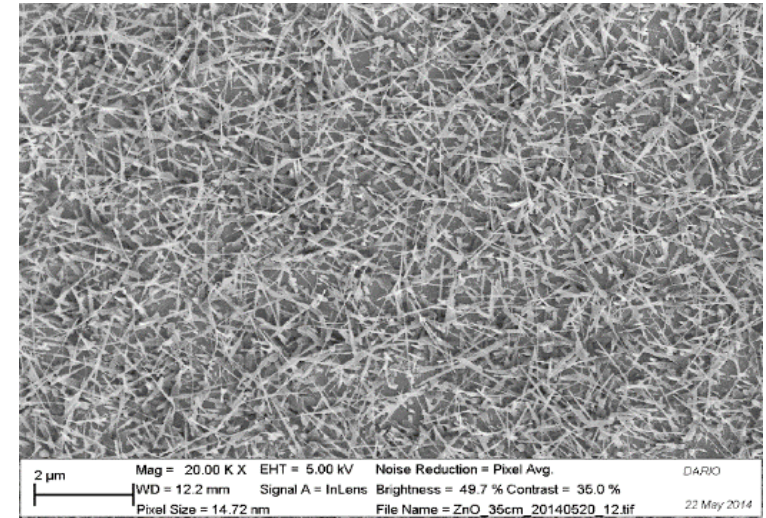
Kelvin probe response of CeO₂-NPs (left) and CuO-NPs (right) to gradual increasing CO₂ concentration from 400 to 5000 ppm (in synthetic air at RT and 30% r.h)

MSP-specific KETs

Uni Brescia: Nanowires grown on APPS hotplate



- Vapour Phase Growth (PVD)
- Thermal Evaporation
- Thermal Oxidation
- Anodization
- Good results on ZnO-NW sensors for the detection of NO_2 , O_3

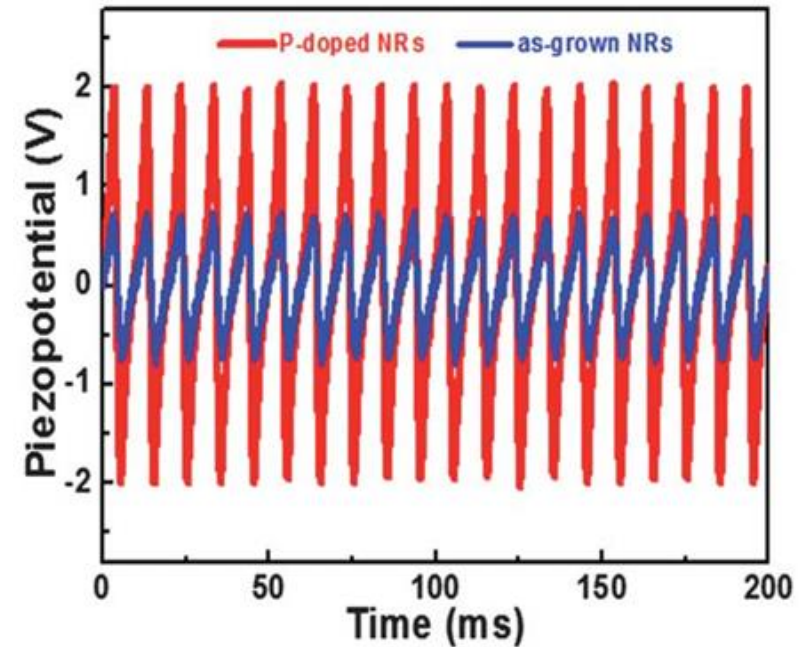
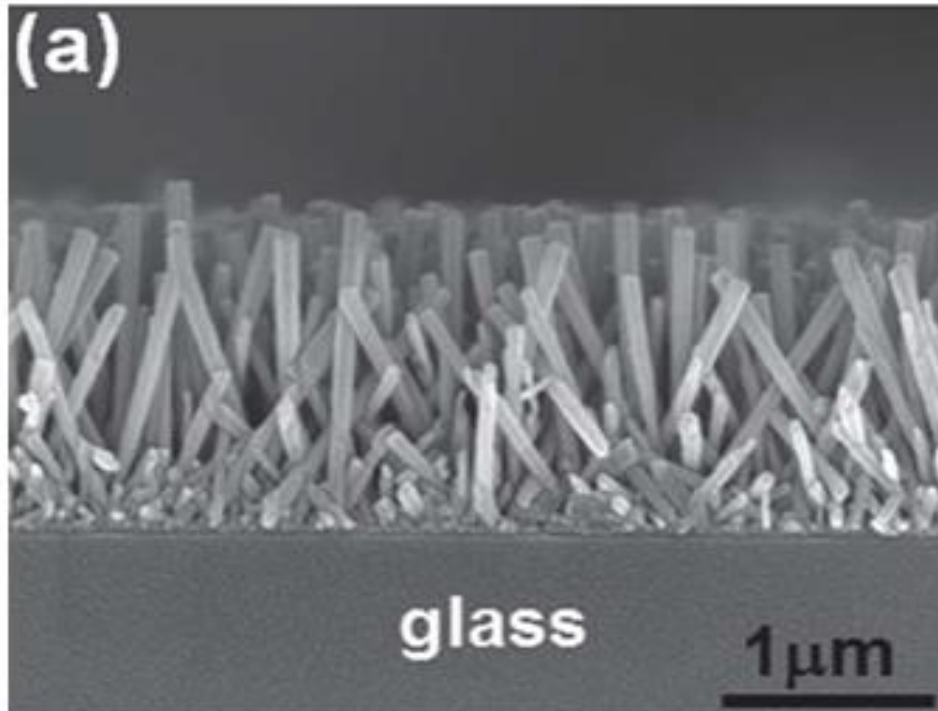


ZnO-NWs synthesized on APPS hotplate

MSP-specific KETs

Uni Oxford: piezo-electric energy harvester

- PE energy harvester based on ZnO-NWs and PVDF-films

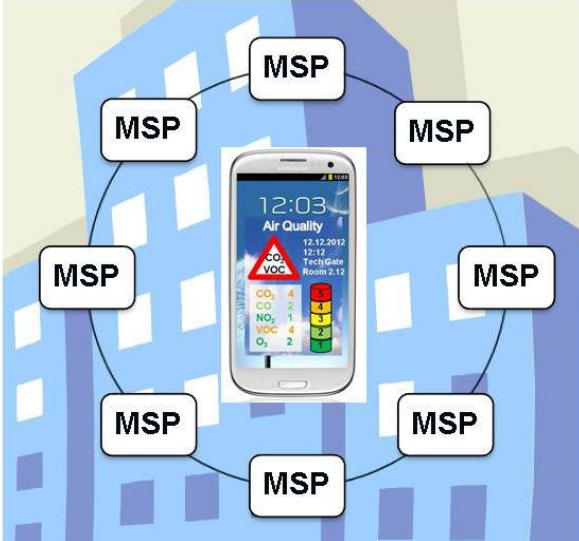




The piezoelectric output potential of sound-driven ZnO-NW PE energy harvesters (100 Hz@90dB).

Summary & Outlook

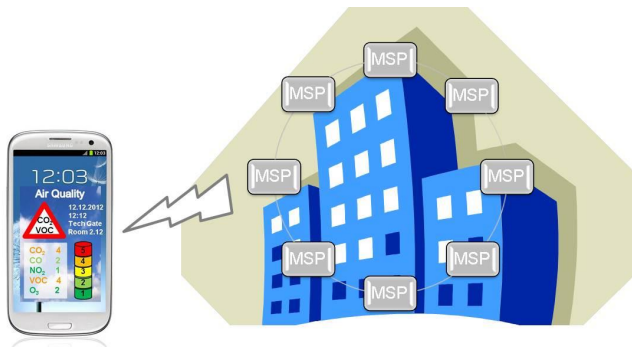
Objective - Demonstrator systems

- Realization of three specific 3D-integrated MSP demonstrator systems

| MSP Device for Smart Building Management | MSP Device for Wearable Wristwatch Application | MSP Device for Outdoor Environmental Monitoring |
|--|---|--|
|  <p>The diagram shows a central smartphone displaying an air quality interface. The screen shows the time 12:03, 'Air Quality', and a 'CO VOC' warning icon. Below the icon is a bar chart with four bars of increasing height, labeled CO, CO2, NO2, and O3. The CO bar is red (4), CO2 is yellow (2), NO2 is green (1), and O3 is green (2). The date '12-12-2012' and location 'TechGate Room 2.12' are also visible. The smartphone is surrounded by eight 'MSP' labels connected by a circular line, set against a background of stylized blue buildings.</p> |  <p>A close-up photograph of a person's hand wearing a blue and white wristwatch. The hand is positioned over a black computer keyboard. The watch has a white rectangular sensor module attached to the blue strap.</p> |  <p>A photograph of a busy city street with heavy traffic. The scene is filled with cars and a large amount of white steam or smoke rising from the ground, suggesting an outdoor environmental monitoring application in a high-pollution area.</p> |
| <p><i>Fig.2a: MSP for Smart Building Management.</i></p> | <p><i>Fig.2b: MSP for Wearable Wristwatch.</i></p> | <p><i>Fig.2c: MSP for Outdoor Environmental Monitoring.</i></p> |

Thank you for your attention

Questions?



Project No: 611887